Table 7

Yellow Octave ABS 1.75mm, 1.2mm orifice, E3D volcano

Temp vs extruded length at failure volumetric flow rate

The extruded value should ideally be 50mm but due to lower temperature it cannot extrude all 50 so extruded amount is actually 100 - the value.

|  |  |
| --- | --- |
| Temp | 2000 |
| 240 | 90.72 |
| 250 | 83.66 |
| 260 | 82.49 |
| 270 | 81.5 |